



10592.1

STANDARD MANUAL CLAMPING

Material

Body: steel, heat-treated and black coated.
Lever: steel, heat-treated and silver coated.

Technical Notes

Assembly and set-up:

1. Take out stop pin ISO 4762-M 6 x 10.
2. Move back and take out clamping lever.

3. Tightening by two screws with internal hexagon (included).
4. Place clamping lever in sliding rail.
5. Tighten clamping screw to torque required.

Tips

The clamps are corrosion resistant, provide easy clamping of varied heights with

strong clamping forces. The self-locking clamping lever allows the clamp to be used in horizontal or vertical orientations. Slide back the clamping lever to allow access to parts. Corrosion resistant coating is applied to the spacer elements (see order no's 10592.W0112 and 10592.W0116).

Order No.	d ₁	d ₂	h ₁ min.	h ₁ max.	h ₂	h ₃	l ₁	l ₂ +1	l ₃	l ₄	l ₅	l ₆ max.	Tightening torque Nm max.	w ₁	A/F	Clamping force kN max.	Weight g
10592.W0012	M12	M 8	40	60	59	95	134	70	50	13	10,0	43	45	45	16	15	1813
10592.W0016	M16	M12	47	85	70	126	213	120	50	17	12,5	85	75	55	18	25	4274

