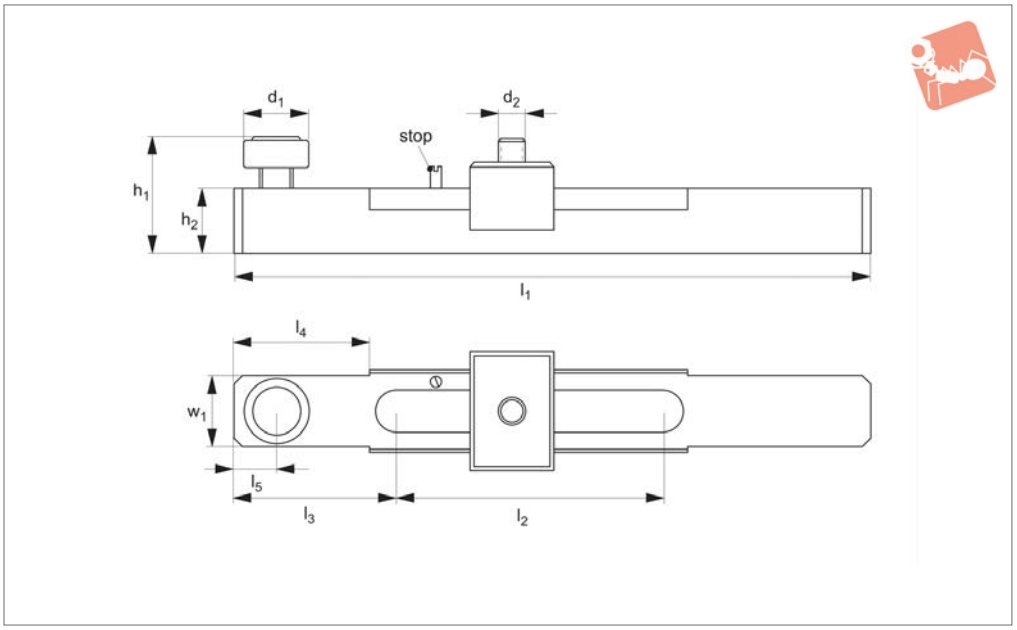


10663

Material
Steel.

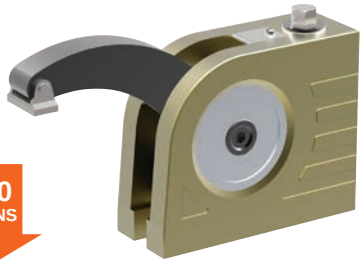
Technical Notes
Easy 152mm retraction of clamps. For use with big block clamping system (part no. 10661).

Order No.	Type	h_1	h_2	d_1	d_2	l_1	l_2	l_3	l_4	l_5	Travel max.	w_1
10663.W0180	Base	61 - 85	28	28	M16	382	160	95	80	25	152	48

A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE UP TO 50000 NEWTONS

10650 All machining operations



16000 NEWTONS

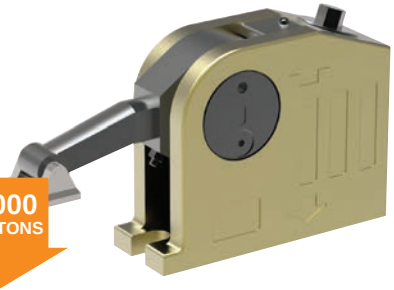
10655 Light machining

6500 NEWTONS

10658 Electrical discharge machining

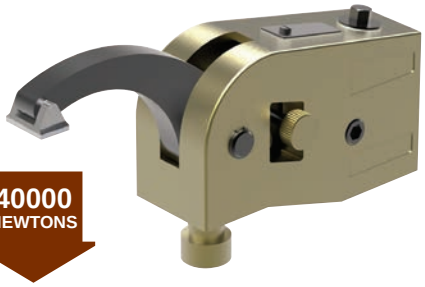
6500 NEWTONS

10660 Clamping and lifting



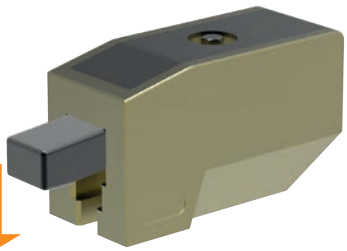
11000 NEWTONS

10661 Heavy machining



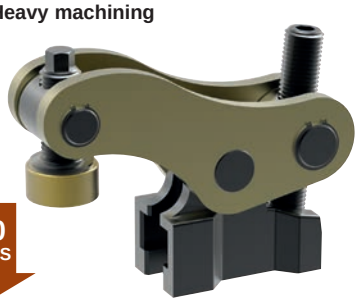
40000 NEWTONS

10670 Repetitive machining



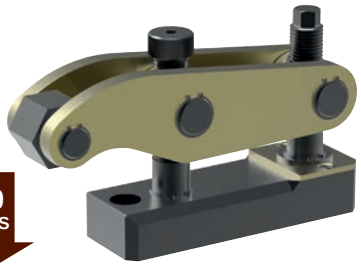
11000 NEWTONS

10675 Heavy machining

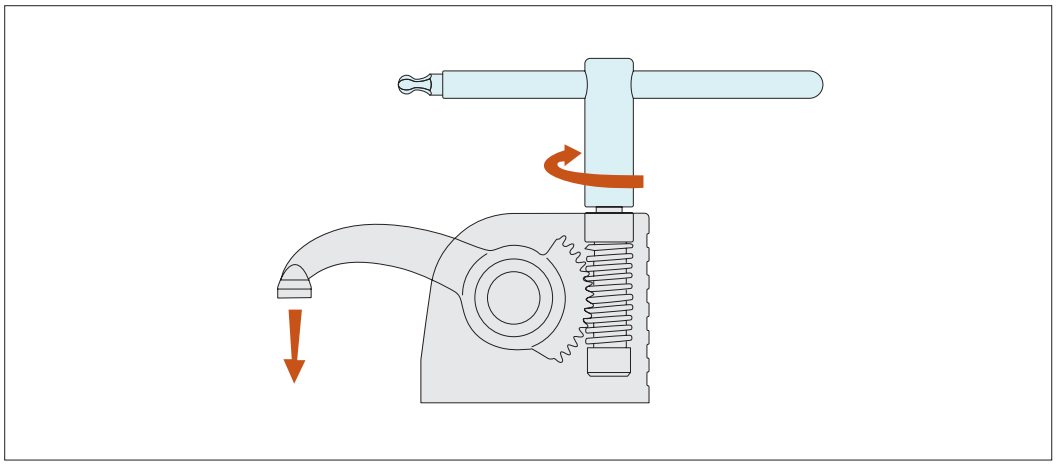


35000 NEWTONS

10678 Press Tool Clamping

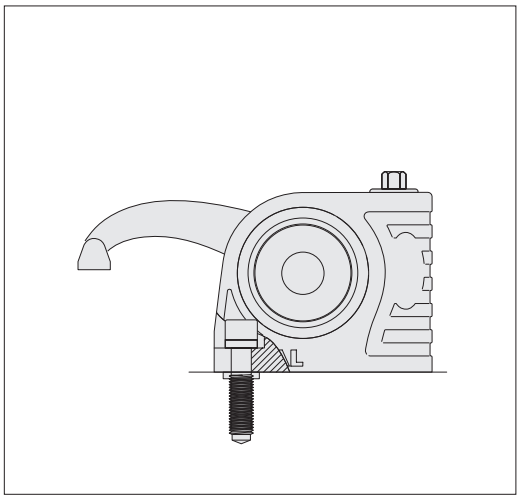


50000 NEWTONS

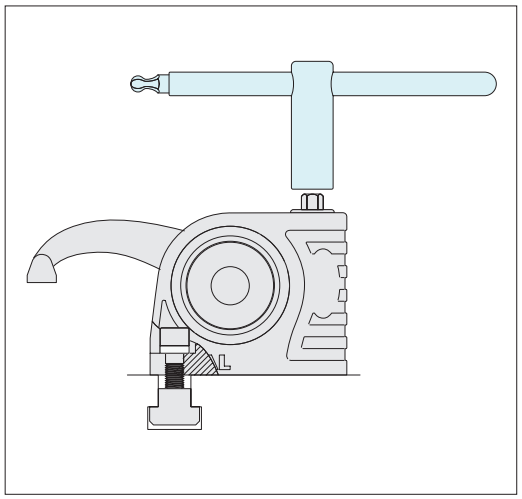


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue.

Clamp the workpiece by twisting the key. Start machining.

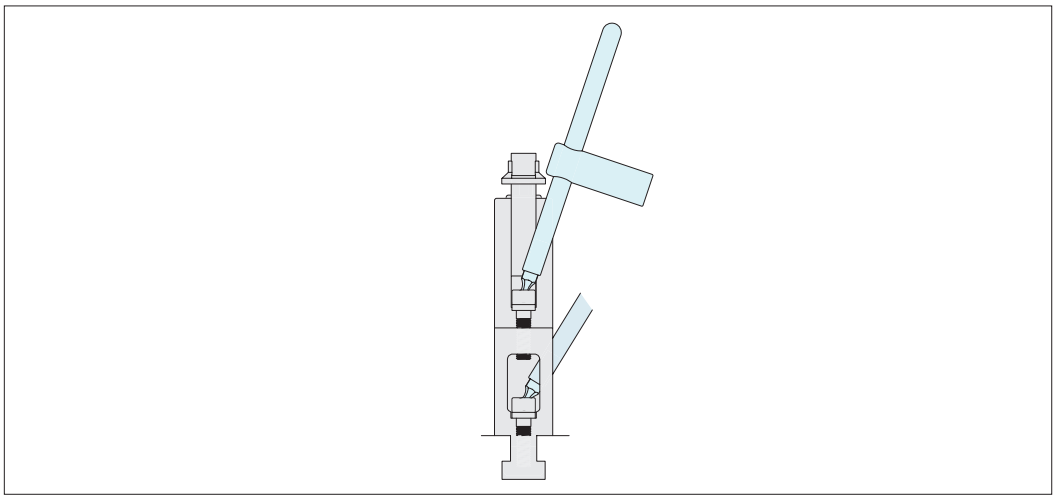


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.