

## 10678

ADJUSTABLE VERTICAL CLAMPS

### Material

Steel, hardened, supplied with clamping key and high tensile strength (12.9) clamping screw.

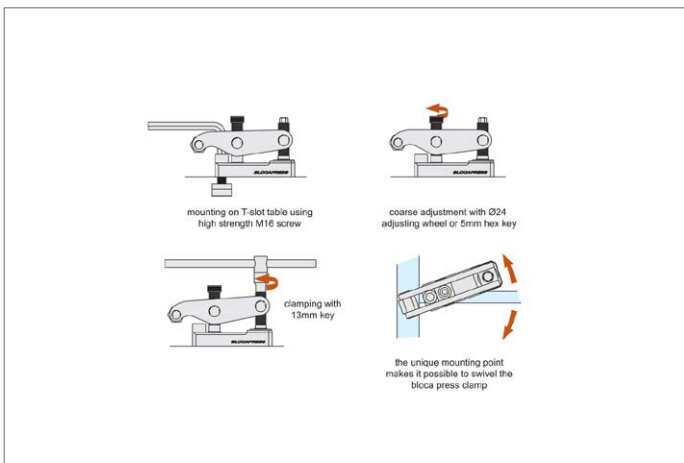
ping screw.

Five ton clamping force.

### Technical Notes

Suitable for heavy duty presses.

Order No.	Clamping force kN max.	Clamping height $h_1$ min.   max.	Clamping reach $l_1$	$h_2$	$l_2$	$l_3$	$l_4$ max.	$w_1$	$w_2$	$w_3$	A/F	Torque to Nm max.
10678.W0340	50	14 to 92	30	111	145	12	25	50	45	25	13	90





## A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE  
**UPTO  
50000  
NEWTONS**

**10650** All machining operations



**16000  
NEWTONS**

**10655** Light machining



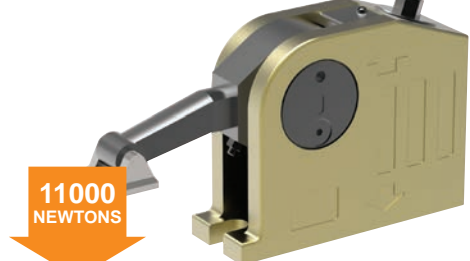
**6500  
NEWTONS**

**10658** Electrical discharge machining



**6500  
NEWTONS**

**10660** Clamping and lifting



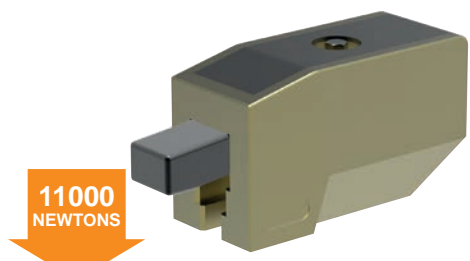
**11000  
NEWTONS**

**10661** Heavy machining



**40000  
NEWTONS**

**10670** Repetitive machining



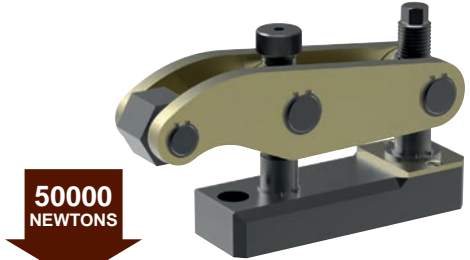
**11000  
NEWTONS**

**10675** Heavy machining



**35000  
NEWTONS**

**10678** Press Tool Clamping



**50000  
NEWTONS**

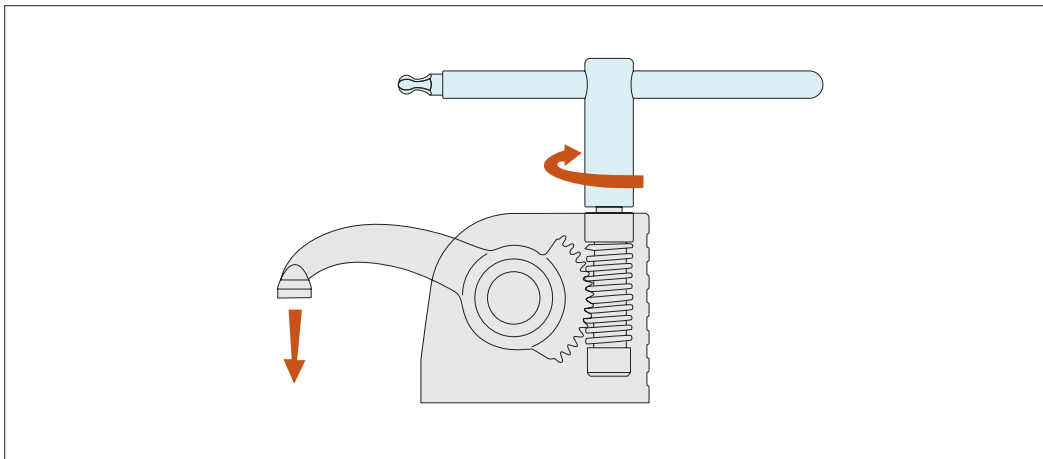


# Monobloc Clamps

stackable vertical clamping

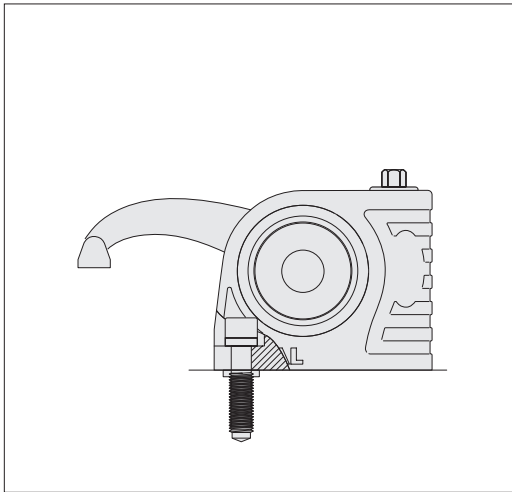


## Clamping & Height Setting

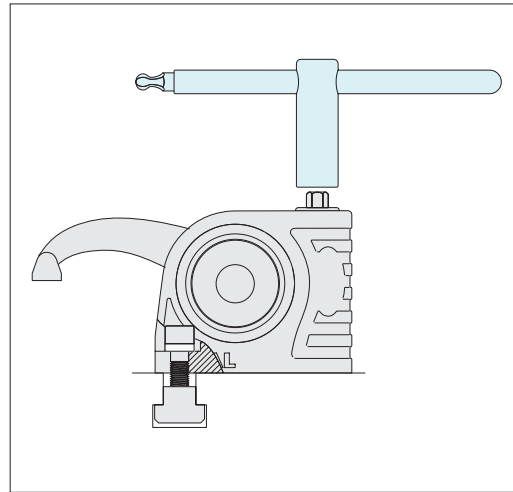


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue).

Clamp the workpiece by twisting the key. Start machining.

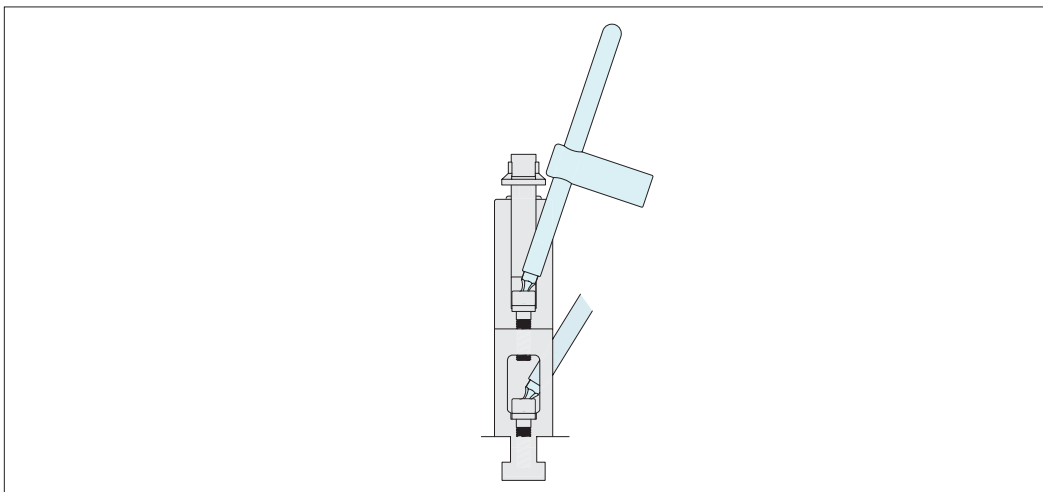


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.

ADJUSTABLE VERTICAL CLAMPS

ov-W10650-A-T-stackable-clamps-rmh - Updated - 20-10-2022