

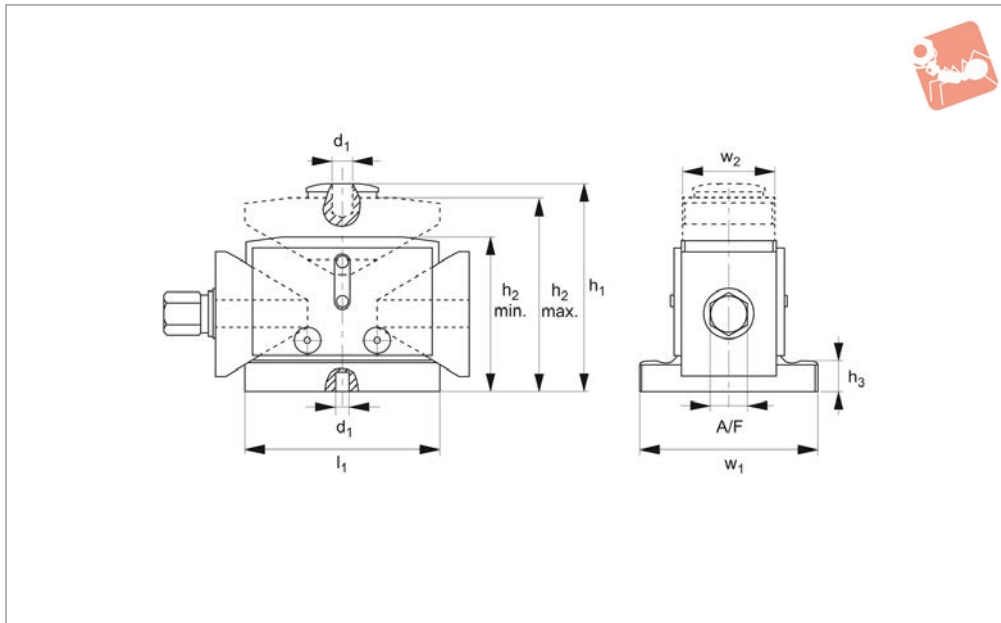


# Wedge Blocks

heavy duty positioning



# Supports & Stops



**15500**

SUPPORTS & STOPS

### Material

Spheroidal graphite, cast iron.  
Heat treated and burnished.  
Contact surfaces precision machined.

### Technical Notes

Centering hole  $\varnothing 12\text{mm}$ .  
With loads up to 33% of the max. static

load, adjustment is easily made with a turn of screw. Allows fine adjustment to 0.1mm. See technical pages for the table of locating pad and support pad elements compatibility.

### Tips

Particularly useful for precise positioning

and machining of large components on heavy duty machines. If necessary, an additional  $\varnothing 12\text{mm}$  locating hole in the base allows the wedge blocks to be located.

Order No.	Size	$w_1$	$h_1$	$h_2$ min.	$h_2$ max.	$d_1$	$h_3$	$l_1$	Static load kN max.	$w_2$	A/F	Adj./ 360°	Weight g
15500.W0006	63	63	80	50	68	12	7	63	40	40	13	0.86	1700
15500.W0012	125	115	135	100	125	12	20	125	100	60	24	1.16	8600
15500.W0016	190	145	200	170	190	12	20	175	250	80	36	2.02	23750

