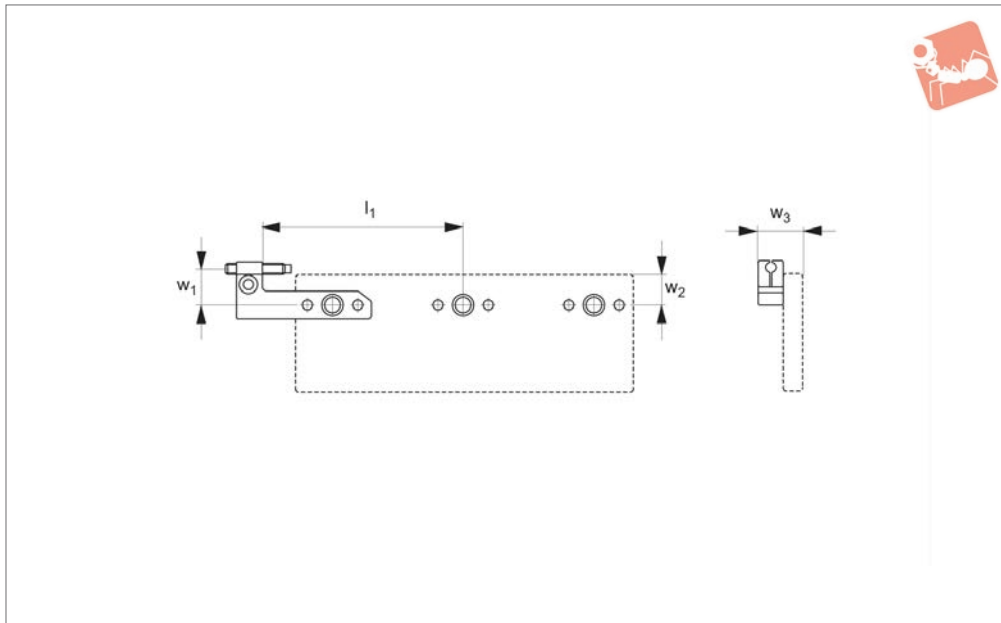




# Workstops For Vice - AccuSnap

for use with AccuSnap parallel sets 19812 & 19814

## Vice Clamping



**19830**

VICE CLAMPING

### Material

Body: 80000 psi ductile cast iron.

### Technical Notes

Ideal for off-line setup. Provides accurate workpiece location and repeatability.

For use with our AccuSnap parallel sets (please order separately).

### Important Notes

Install using locating dowel pin into one of three stop locations on face of parallel

(not supplied). Secure workstop by tightening screw.

**All dimensions are in inches.**

Order No.	For vice size	Type	$l_1$	$w_1$	$w_2$	$w_3$
19830.W0040	4"	Right Hand	1.75	0.469	0.493	0.28
19830.W0041	4"	Right Hand	2.50	0.469	0.493	0.28
19830.W0042	4"	Right Hand	1.75	0.969	0.493	0.28
19830.W0043	4"	Right Hand	2.50	0.969	0.493	0.28
19830.W0060	6"	Right Hand	2.68	0.657	0.493	0.47
19830.W0061	6"	Right Hand	3.68	0.657	0.493	0.47
19830.W0062	6"	Right Hand	2.68	1.157	0.493	0.47
19830.W0063	6"	Right Hand	3.68	1.157	0.493	0.47
19830.W0080	8"	Right Hand	3.50	0.626	0.618	0.44
19830.W0081	8"	Right Hand	5.00	0.626	0.618	0.44
19830.W0082	8"	Right Hand	3.50	1.126	0.618	0.44
19830.W0083	8"	Right Hand	5.00	1.126	0.618	0.44
19830.W0140	4"	Left Hand	1.75	0.469	0.493	0.28
19830.W0141	4"	Left Hand	2.50	0.469	0.493	0.28
19830.W0142	4"	Left Hand	1.75	0.969	0.493	0.28
19830.W0143	4"	Left Hand	2.50	0.969	0.493	0.28
19830.W0160	6"	Left Hand	2.68	0.657	0.493	0.47
19830.W0161	6"	Left Hand	3.68	0.657	0.493	0.47
19830.W0162	6"	Left Hand	2.68	1.157	0.493	0.47
19830.W0163	6"	Left Hand	3.68	1.157	0.493	0.47
19830.W0180	8"	Left Hand	3.50	0.626	0.618	0.44
19830.W0181	8"	Left Hand	5.00	0.626	0.618	0.44
19830.W0182	8"	Left Hand	3.50	1.126	0.618	0.44
19830.W0183	8"	Left Hand	5.00	1.126	0.618	0.44