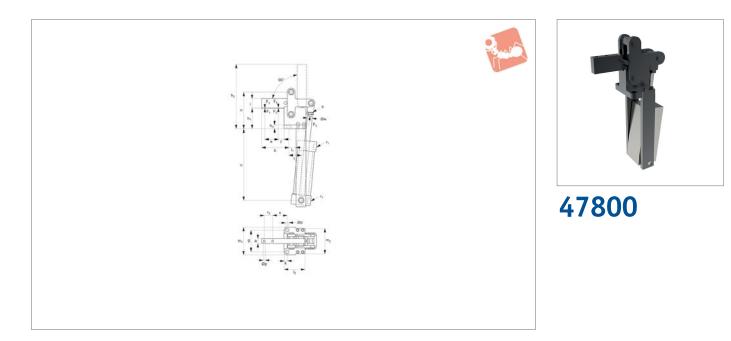
Heavy Duty Vertical Pneumatic Toggle

with vertical cylinder mounting

Pneumatic Toggle Clamps



Material

Body: tempered steel, burnished. Axle bolts: tempered and ground, locked with circlips.

Bushes: case hardened and greased.

Technical Notes

Clamp ready for installation, fitted with FESTO-pneumatic cylinder, double acting.

 f_3 and f_4 = max. clamping force at 6 bar. Piston dia. = required piston dia. to achieve force f_5 at 6 bar. Vn = air consumption per double stroke in dm^3 at 6 bar.

Tips

Ideal for installation in material handling lines and special purpose machines. Opening and closing of clamp can be controlled electronically, allowing integration into automated processes. See also no. 46200 <X\46200#25> - clamp only. Clamps are maintenance free, due to heattreated and ground axel bolts. Holes are provided in arm to allow fixing of clamping elements via welding or screws.

Important Notes

Magnetic piston for end-position sensoring.

Please order proximity switch separately from FESTO, see table for details.

Order No.	Size	F ₁ kN	F ₂ kN	F	= 3 (N	F ₄ kN	F ₅ kN	Vn dm	³ h ₁	h ₂	h ₃	а	b	t	Dia. p	е		f	Weight
47800.W0006																			
Order No.	g ₁	i	k	I_1	I_2	m_1	m ₂	n	0	Øw	Pistor	n dia.	Piston strok	e	r ₁	r ₂	s	t	u
47800.W0006	83	40	12	32	73.5	107	100	137	M16x1,5	16	50	C	87	G	1/4	26	54	48	221

