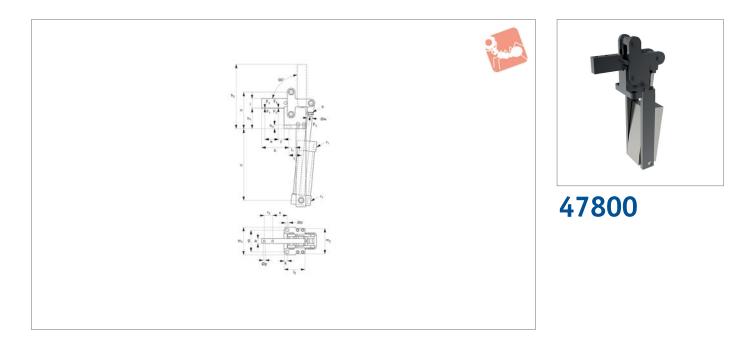
Heavy Duty Vertical Pneumatic Toggle

with vertical cylinder mounting

# Pneumatic Toggle Clamps



## Material

Body: tempered steel, burnished. Axle bolts: tempered and ground, locked with circlips.

Bushes: case hardened and greased.

#### **Technical Notes**

Clamp ready for installation, fitted with FESTO-pneumatic cylinder, double acting.

 $f_3$  and  $f_4$  = max. clamping force at 6 bar. Piston dia. = required piston dia. to achieve force  $f_5$  at 6 bar. Vn = air consumption per double stroke in  $dm^3$  at 6 bar.

#### Tips

Ideal for installation in material handling lines and special purpose machines. Opening and closing of clamp can be controlled electronically, allowing integration into automated processes. See also no. 46200 <X\46200#25> - clamp only. Clamps are maintenance free, due to heattreated and ground axel bolts. Holes are provided in arm to allow fixing of clamping elements via welding or screws.

### **Important Notes**

Magnetic piston for end-position sensoring.

Please order proximity switch separately from FESTO, see table for details.

| Order No.   | Size           | F <sub>1</sub><br>kN | F <sub>2</sub><br>kN | F     | =<br>3<br>(N | F <sub>4</sub><br>kN | F <sub>5</sub><br>kN | Vn dm | <sup>3</sup> h <sub>1</sub> | h <sub>2</sub> | h <sub>3</sub> | а      | b            | t | Dia. p         | е              |    | f  | Weight |
|-------------|----------------|----------------------|----------------------|-------|--------------|----------------------|----------------------|-------|-----------------------------|----------------|----------------|--------|--------------|---|----------------|----------------|----|----|--------|
| 47800.W0006 |                |                      |                      |       |              |                      |                      |       |                             |                |                |        |              |   |                |                |    |    |        |
| Order No.   | g <sub>1</sub> | i                    | k                    | $I_1$ | $I_2$        | $m_1$                | m <sub>2</sub>       | n     | 0                           | Øw             | Pistor         | n dia. | Piston strok | e | r <sub>1</sub> | r <sub>2</sub> | s  | t  | u      |
| 47800.W0006 | 83             | 40                   | 12                   | 32    | 73.5         | 107                  | 100                  | 137   | M16x1,5                     | 16             | 50             | C      | 87           | G | 1/4            | 26             | 54 | 48 | 221    |

