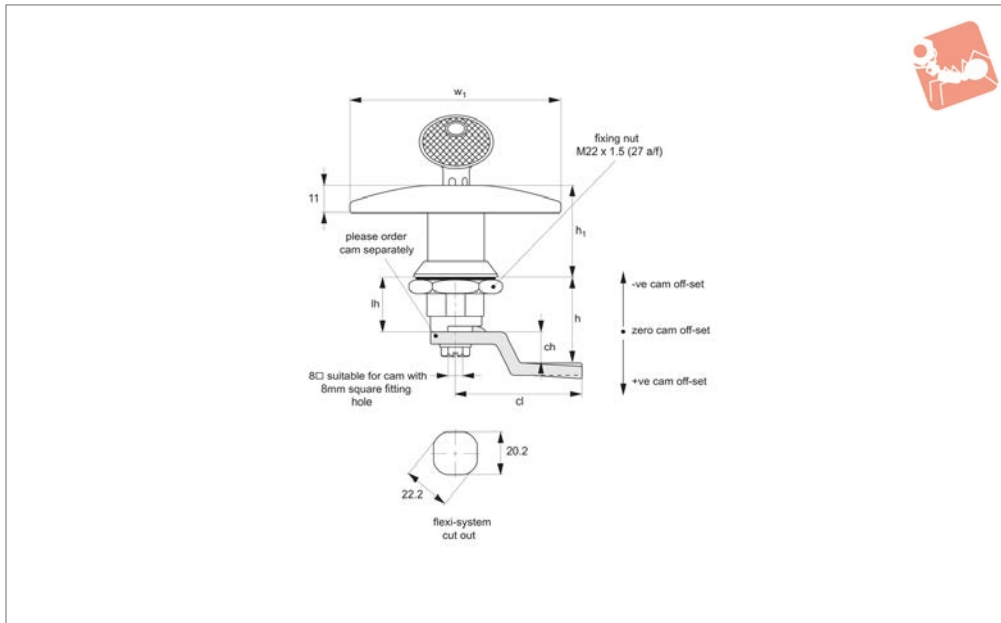




Cam Locks - Flexi-System

T-handle - fixed grip



A2503

CAM LOCKS

Material

Type one & two: Body: die cast zinc.
 Finished in chrome plate or black powder coating.
 Cylinder lock: die cast zinc, chrome plated.
 IP65/NEMA 4 rated.
Supplied with: Nut: steel, zinc plated.
 Sealing washer: PU & Rubber.
 Keys: two per lock.

Not supplied: Cam: order separately.

Technical Notes

Order cam separately.
Cams: see suitable cam A0203, and A0240.
 Select „with projection“ cam type to prevent cam rotating over 45°. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-

set), and refer to cam selection chart;
ch = h - lh where;
ch = required cam off-set/height.
h = grip length (distance between inside of latch face and front of cam).
lh = body length of cam latch/lock to be used (see product table below).
Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Order No.	Body finish	Key type	w ₁	h ₁	lh
A2503.AW0110	Chrome Plated	Keyed Alike	78	37	18
A2503.AW0120	Chrome Plated	Keyed to Differ	78	37	18
A2503.AW0310	Black Coated	Keyed Alike	78	37	18
A2503.AW0320	Black Coated	Keyed to Differ	78	37	18



All our cam latches use a standard cut out dimension of 22,2 Ø and 20,2 square which accommodates many industry standards. Flexi-System parts are fully interchangeable, providing a completely flexible hardware system including two or three point latching systems.

Flexi-system

CAM LOCKS



insert driver cam latches



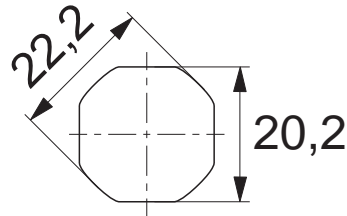
padlockable cam latches



wing handle cam latches



extended grip cam latches



flexi-system cut out



cam locks



t-handle locks



l-handle locks

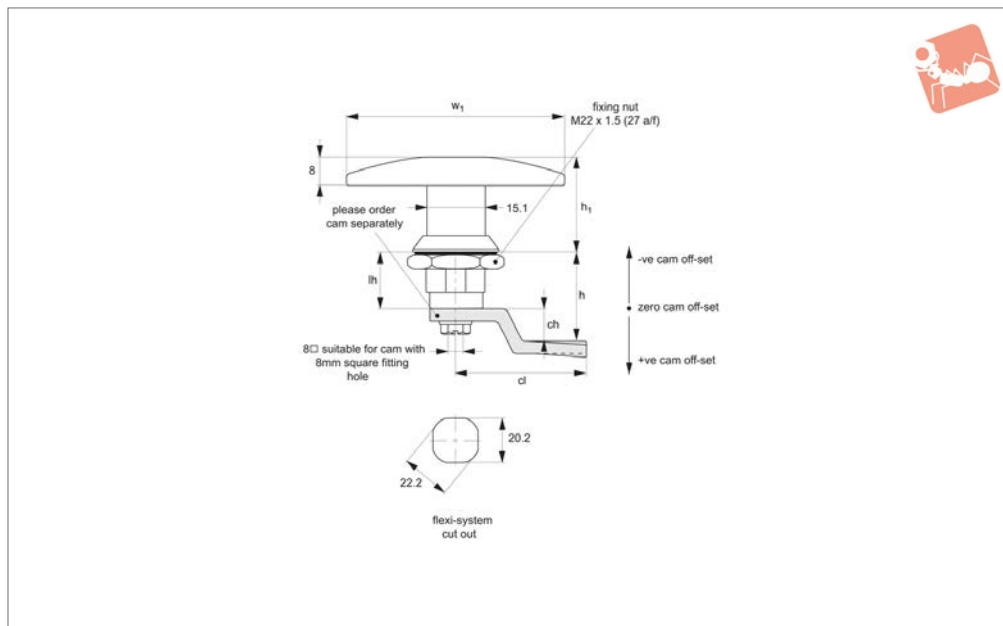


compression latches



Cam Lock - Long Body

T-handle - fixed grip



A2504

CAM LOCKS

Material

Body: die cast zinc, black powder coated.
Fitted with O'ring to achieve IP54 rating.

Not Supplied Cam: steel, white zinc-plated.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, A0224 and A0240. Select „without projection“ cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart;

$$ch = h - lh \text{ where;}$$

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

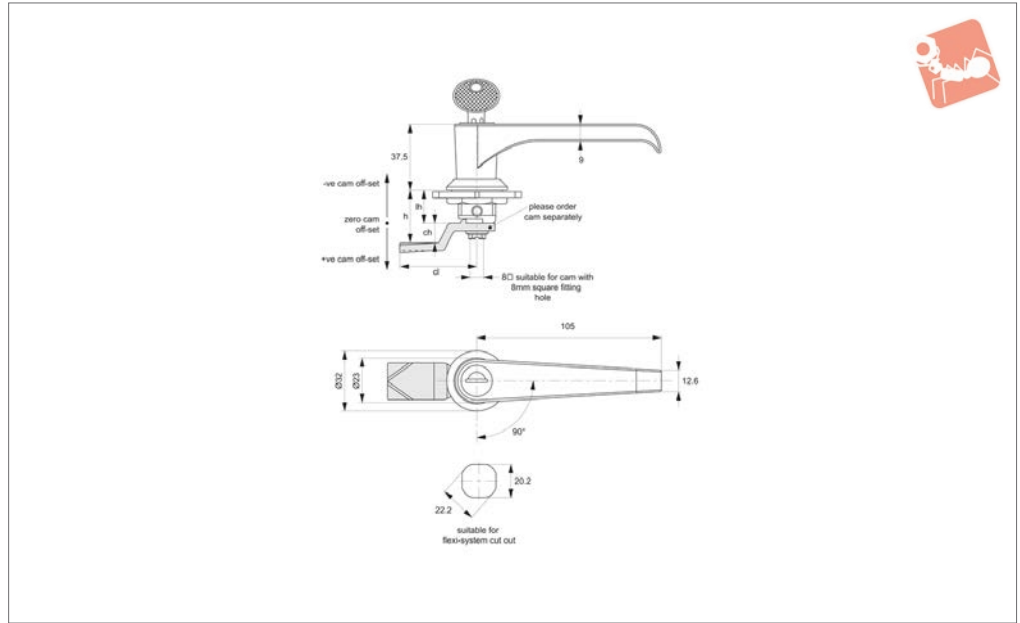
lh = body length of cam latch/lock to be used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Order No.	Key type	w_1	h_1	lh
A2504.AW0318	Blank - No Lock	60	30	18
A2504.AW0328	Blank - No Lock	60	30	28
A2504.AW0336	Blank - No Lock	60	30	36
A2504.AW0362	Blank - No Lock	60	30	62



A2523



Material

Body: die cast zinc, finished in chrome plate or black powder coating.
 Cylinder lock: die cast zinc, chrome plated.
Supplied With: Nut: steel, zinc plated.
 Keys: two per lock.
Not Supplied: Cam: order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, and A0240. Select „with projection“ cam type to prevent cam rotating over 45°. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart; **ch = h - lh** where; **ch** = required cam off-set/height. **h** = grip length (distance between inside of

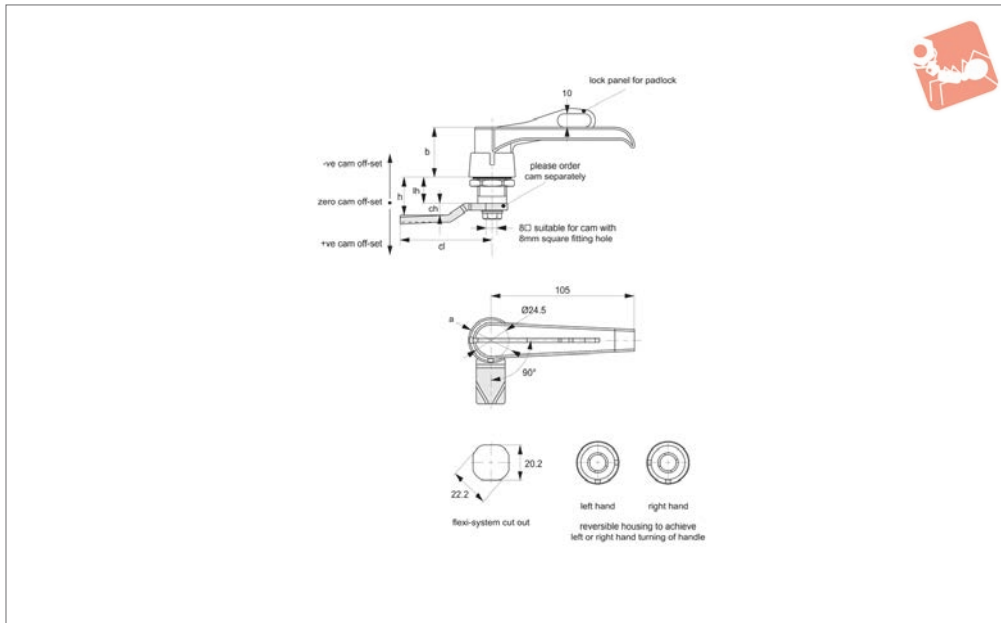
latch face and front of cam). **lh** = body length of cam latch/lock to be used (see product table below). **Rods & Guides:** to achieve 3-point latching - A0303, A0321, A0325. **Tips** Disc tumbler cylinder locks with stainless dust cap, to prevent material ingress. Universal left and right.

Order No.	Body finish	Key type	d ₁	lh
A2523.AW0110	Chrome Plated	Keyed Alike	32	18
A2523.AW0120	Chrome Plated	Keyed to Differ	32	18
A2523.AW0310	Black Coated	Keyed Alike	32	18
A2523.AW0320	Black Coated	Keyed to Differ	32	18
A2523.AW4110	Stainless Steel	Keyed Alike	32	18



Cam Locks - Flexi System

L-handle - padlockable - zinc



A2526

CAM LOCKS

Material

Type One: Body & handle: die cast zinc, black coated. Fitted with O’ring to achieve IP54 rating.

Type Two: Body & handle: stainless steel.

Not Supplied: CAM - order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, A0224 and

A0240. Select „without projection“ cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Quarter-turn opening or closing, padlockable. Reversible housing allows for left or right hand turning of handle.

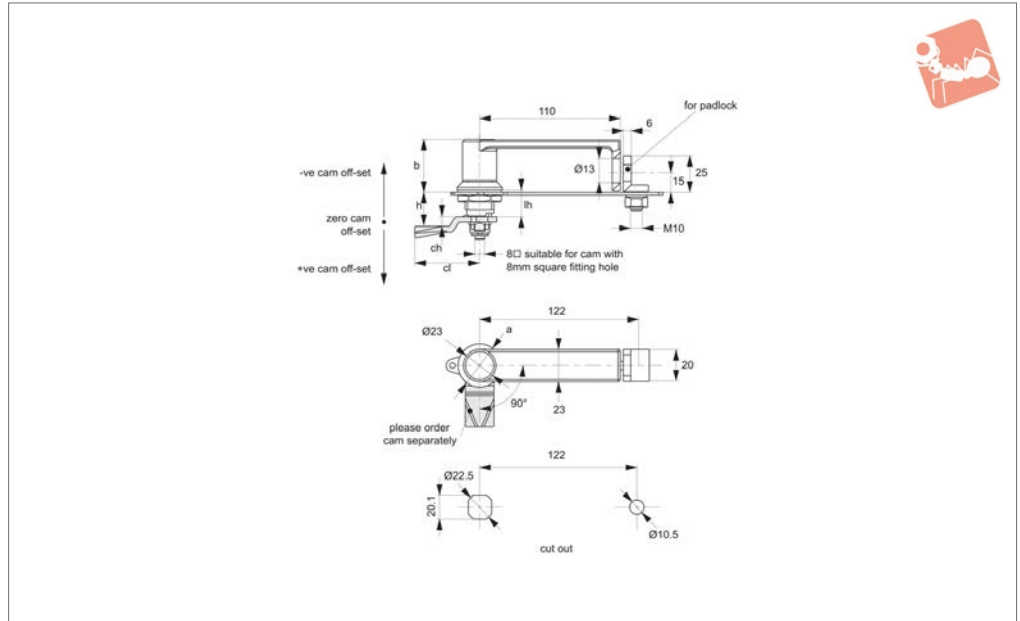
Order No.	Body finish	Type	a	b	lh
A2526.AW0010	Black Coated	Padlockable	32	36	18
A2526.AW0020	Stainless Steel	Padlockable	32	36	18



CAM LOCKS



A2528



Material

Body: die cast zinc, black powder coated.
 Handle & lock panel: aluminium, black powder coated.

Not Supplied: Cam: order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, and A0240.

Select „with projection“ cam type to

prevent cam rotating over 45°.

Dimensions *ch* and *cl* relate to cam. Use formula to calculate *ch* (required cam off-set), and refer to cam selection chart;

ch = **h** - **lh** where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be

used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Suitable for padlocks with max. 13mm dia. shackle.

L- handle padlockable to fixed plate on enclosure for extra security.

Order No.	Body finish	Type	a	b	lh
A2528.AW0018	Black Coated	Padlockable	32	35	18



Selecting the Correct Cam Latch or Lock

A1004 - A4260

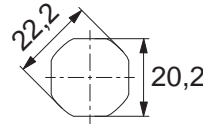
Cam Latches and Locks

When selecting a Wixroyd Cam Latch for your application, you need to answer these questions:

1. Which installation cut out?
2. Which body style?
3. Which locking key?
4. Which accessories?
5. Which cam type and size?

Cut out

All our Flexi-System cam latches use a standard installation cut out 22,2 dia, 20,2 square, for maximum flexibility. We also provide a number of alternative cut out dimensions for legacy/historical installations.



flexi-system cut out

Step 1:
Which installation cut out?

Material and finish

Select from our variety of die cast zinc, polyamide plastic and stainless versions.



Die-cast zinc chrome plate

Die-cast zinc black coated

Polyamide black

Stainless steel

Actuation and locking method

Standard insert driver type, cylinder lock or wing handle type.



Insert driver

Cylinder lock

Wing handle

Number of latching points in application

Typically single point latching is required, but the Wixroyd Flexi-System also provides multi-point latching (typically 3 point - at lock point, top and bottom of cabinet).



Single point

Two point

Multi-point

Step 2:
Which body style?

Standard insert driver keys

Our range of insert driver cam latches require a simple key to actuate. Refer to part A0102 and A0103 for correct keys.



Cylinder locking

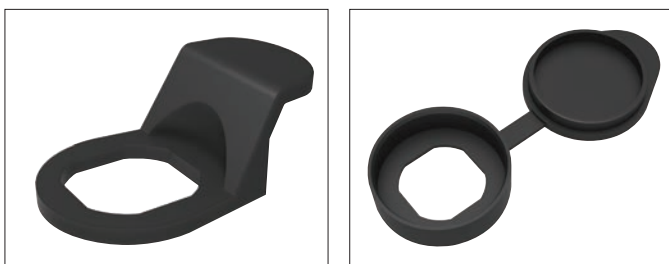
Our cam locks with cylinder locks are supplied with two keys per lock. Available as keyed alike or keyed to differ locks.

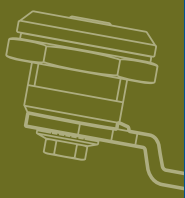


Step 3:
Which locking key?

- Multi-point latching: use our rod set A0303 to A0325 for suitable rods and rod guides.
- Finger pulls: easily installed with any of our flexi-system cam bodies, finger pull no. A0352 is a simple, cost effective handle for your cabinets.
- Dust Cap: to reduce material ingress.

Step 4:
Which accessories?



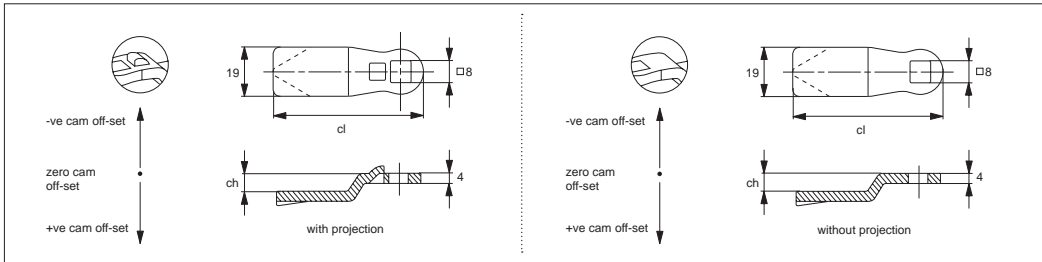


Selecting the Correct Cam Latch or Lock

Cam Latches and Locks

With or without "Projection"

Different cam bodies require cams either with or without projection.



With projection cams prevent turning of the cam over 45°, but is not suited to all cam bodies. For correct projection type please see individual cam body technical pages.

Number of Latching Points

Single point cams are suitable where just single point latching is required. Multi-point cams are for applications requiring 2 or 3 latching points.

Step 5: Which cam type and size?

Wixroyd cams are available in a number of different materials; zinc plated steel, stainless steel (AISI 304) and black plastic.

Cam off-set (dimension ch)

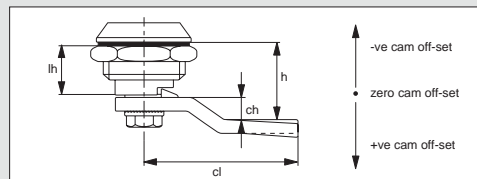
To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

Cam length (dimension cl)

This impacts the reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length is measured from the centre of the cam fixing hole to the cam's leading edge. Most typically cams are 45 mm in length.

Use formula to calculate ch (required cam off-set), and refer to the cam selection chart.

- ch = h - lh where;
- ch = the required cam off-set/height
- h = grip length (distance between inside of latch face and front of cam).
- lh = body length of cam latch/lock to be used (see example below)



Calculation of correct cam off-set

This is the most important aspect of the selection process.

Example one

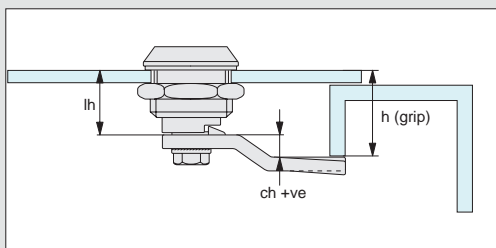
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 26 lh = 18

Therefore; ch = 26 - 18 = +8

Cam off set of +8 is required

Using the data tables for cams A0203, A0210, and A0240 we can select the following cams without projection with an off set of +8; A0203.AW5408 (steel), A0210.AW0428 (stainless) or A0240.AW0108 (three point cam).



Example two

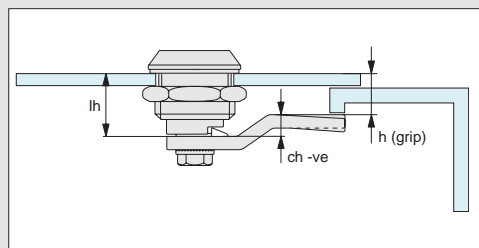
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 14 lh = 18

Therefore; ch = 14 - 18 = - 4

The required cam off set is negative, - 4 as the application's door frame is effectively shorter/lower than the length of the cam body

Using the data tables for cams A0203, A0210 and A0240 we can select the following cam without projection with an off set of - 4; A0203.AW6404 (steel).



Example of calculation of correct cam off-set



Suitable With Projection Cams				
Compatible cam no.	A0261	A0203	A0210	A0240
Cam fitting hole	6 x 6 square 	8 x 8 square 	8 x 8 square 	8 x 8 square
Cam latch / lock no.	A1261 / A1281 / A2390	A2503 / A2504 A2523 / A2528	A2503 / A2504 A2523 / A2528	A2503 / A2504 A2523 / A2528

Suitable Without Projection Cams Table 1				
Compatible cam no.	A0203	A0210	A0240	A0243
Cam fitting hole	8 x 8 square 	8 x 8 square 	8 x 8 square 	8 x 8 square
Cam latch / lock no.	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181

Suitable Without Projection Cams Table 2					
Compatible cam no.	A0250	A0234	A0215	A0231	A0233
Cam fitting hole	5 x 5 square 	6,3 dia. x 4,9 	7 x 7 square 	8 x 10 dia. 	8 x 10 dia.
Cam latch / lock no.	A4600 / A4620	A1661 / A1667	B2082 / B2084 / B2086 B2088 / B2285 / B2380	A1603 / A1611 A1630 / A1810	A1603 / A1611 A1630 / A1810

Calculation of correct cam off-set

Cam off-set

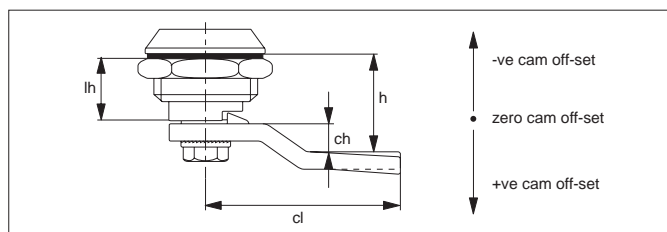
Use the formula to calculate your correct cam off-set:

$$ch = h - lh$$

ch = the required cam off-set.

h = distance between inside of lock face and front of cam (also referred to as "grip length").

lh = length of cam body to be used (refer to individual cam body data sheets).



Cam Off-Set (dimension ch)

To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

Cam Length (dimension cl)

Impacts reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length or reach is measured from the centre of the cam fixing hole to the cam's leading edge. Refer to individual cam body datasheets.