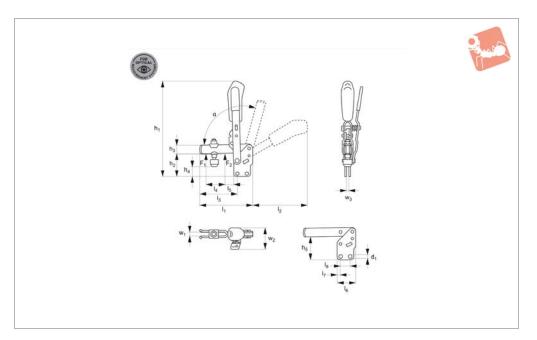


Horizontal Acting Toggle Clamps black - open arm - vertical base - safety lever

Optical Measuring Toggle





40060.2

Material

Body: steel matt black. Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw (with rubber pad).

Technical Notes

For fastening to mounting plates, etc. Opening angle (symbola/symbol/symbola/ symbol*) can be changed by pressing in a stop pin on the clamp body.

For optical analysis applications.

Tips

Designed specifically for clamping of parts during photometric measurement. Uniform matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁ kN	F ₂ kN	Clamping screw	h_1	h ₂	h ₃	h ₄ min.	h ₄ max.	h ₅	I_1	l ₂	Weight
40060.W0006	3	1.4	2.5	M 8x63	200	48	18	16.5	25	41	112	114	470
Order No.	I ₃	I ₄	I ₅	l ₆	I ₇	l ₈	w_1	w_2	w_3		d_1	α	α*
40060.W0006	79	37	19	40	7.5	20	8	45.5	6		7.5	105°	60°

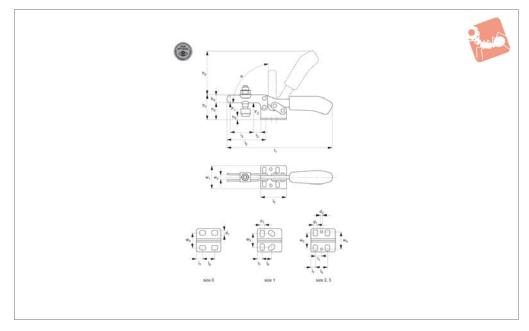


Horizontal Acting Toggle Clamps black - open arm - horizontal base





41000.2



Material

Body: steel matt black.

Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw

(with rubber pad).

Technical Notes

For optical analysis applications.

Tips

Designed specifically for clamping of parts

during photometric measurement. Uniform matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁ kN	F ₂ kN	Clamping scre	ew.	h_1	h ₂	h ₃	h ₄	h ₅ min.	h ₅ max.	I_1	l ₂	Weight g
41000.W0100	0	0.3	0.4	M 4x34,5	2	3.0	34.0	14.5	7.5	-7.4	2.7	79	28	35
41000.W0101	1	0.8	1.1	M 5x38,0	3	0.0	49.0	19.0	10.0	-3.6	1.8	120	42	105
41000.W0102	2	1.0	1.2	M 6x46,0	4	5.0	66.3	24.0	13.2	-2.6	5.0	162	64	185
41000.W0103	3	1.8	2.5	M 8x63,0	4	8.5	86.0	32.0	15.0	-7.4	5.0	206	73	320
Order No.	l ₃	14	l ₅	I ₆	I ₇	l ₈	w_1	W ₂	2	w_3	W_4	d_1	d_2	α
41000.W0100	9.0	5.5	25.5	11,5-15,5	6.25	-	25.0	0 4		16.0	-	4.6	-	90°
41000.W0101	18.8	8.0	34.0	13,0-14,5	5.50	-	34.0	0 5	1	8,0-21,5	-	5.2	-	90°
41000.W0102	32.0	16.0	38.0	26.0	6.00	12.7	42.0	0 6	1	9,5-29,5	28.5	5.6	5.6	90°
41000.W0103	37.0	14.0	50.0	25.7	7.00	-	45.	5 8	2	2,0-31,8	31.6	6.5	5.1	90°

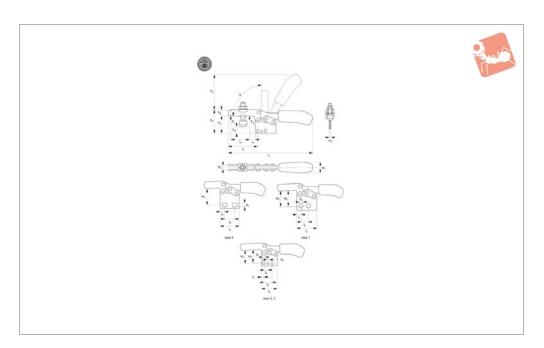




Horizontal Acting Toggle Clamps

black - open arm - vertical base

Optical Measuring Toggle





41050.2

Material

Body: steel, matt black.

Bushes: sizes 2-3 case hardened and prelubricated.

Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw

(with rubber pad).

Technical Notes

Opening angle (symbola/symbol/symbola/ symbol*) can be changed by pressing in a stop pin on the clamp body.

For optical analysis applications.

Tips

Designed specifically for clamping of parts during photometric measurement. Uniform matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁ kN	F ₂ kN	Clamp	ing screw	h_1	h ₂	h ₃	h ₄	h ₅ min.	h ₅ max.	I_1	l ₂	l ₃	Weight g
41050.W0100	0	0.3	0.4	Μ∠	lx34,5	33	34	24.5	7.5	2.2	13.7	79.0	28.0	9.0	35
41050.W0101	1	0.8	1.1	M 5	5x38,0	43	49	31.5	10.0	8.9	14.8	119.7	41.7	18.5	105
41050.W0102	2	1.0	1.2	Μ 6	5x46,0	61	68	40.0	13.2	14.0	22.0	164.0	64.0	32.0	185
41050.W0103	3	1.8	2.5	M 8	3x63,0	65	86	49.0	15.0	9.5	22.0	206.0	73.0	39.0	320
Order No.	I ₄	I ₅	I ₆		I ₇	I ₈	w_1	W_2	w ₃	w_4		w ₅	d_1	d_2	α
41050.W0100	5.5	25.5	11,5-	15,5	6.25	-	4	12	3	-	2	0.0	4.6	-	90°
41050.W0101	8.0	34.0	13,0-	15,5	5.50	-	5	18	5	24.5	23,5	5-25,5	5.2	-	90°
41050.W0102	16.0	38.0	26.	.0	6.00	12.7	6	21	5	34.0	29,5	5-34,0	5.6	5.6	90°
41050.W0103	12.0	50.0	25.	.7	7.00	13.0	8	27	6	42.0	37,5	5-42,5	6.5	5.1	90°



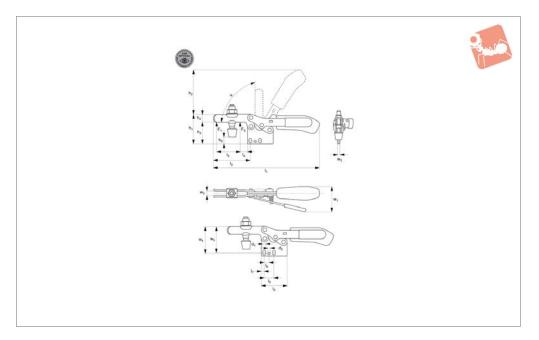
Horizontal Acting Toggle Clamps

black - open arm - vertical base - safety





41060.2



Material

Body: steel, matt black.

Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw (with rubber pad).

Technical Notes

The safety lever holds the clamp in both

the open and the closed position. This prevents opening under vibration or inadvertent movement of the clamping arm when loading or unloading a fixture. For optical analysis applications.

Tips

Designed specifically for clamping of parts during photometric measurement. Uniform matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Size	F ₁ kN	F ₂ kN	Clamping screw	/ h ₁	h ₂	h ₃	h ₄	h ₅ min.	h ₅ max.	I_1	l ₂	l ₃	Weight
3	1.8	2.5	M 8x63	65	86	49	15	9	22	206	73	37	390
I ₄ 14	I ₅ 50						w ₃	w ₄ 42		3	d ₁ 6.5	d ₂ 5.1	α 90°
	3 I ₄	3 1.8 I ₄ I ₅	8N 8N 3 1.8 2.5	kN kN 3 1.8 2.5 M 8x63 I ₄ I ₅ I ₆ I ₇	kN kN 3 1.8 2.5 M 8x63 65 I ₄ I ₅ I ₆ I ₇ I ₈	kN kN	KN KN	KN KN	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	KN KN min. max. 3 1.8 2.5 M 8x63 65 86 49 15 9 22 206	KN KN min. max. min. max.	3 1.8 2.5 M 8x63 65 86 49 15 9 22 206 73 37 I_4 I_5 I_6 I_7 I_8 W_1 W_2 W_3 W_4 W_5 d_1 d_2

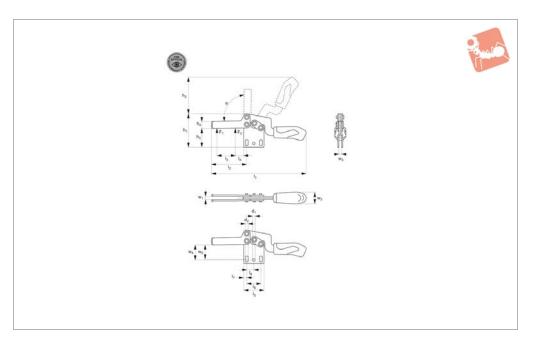




Horizontal Acting Toggle Clamps

black - open arm - vertical base

Optical Measuring Toggle





41062.1

Material

Body: steel, matt black. Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw (with rubber pad).

Technical Notes

symbola/symbol* alternative angle

through using the removable stop. Opening angle (symbola/symbol/symbola/ symbol*) can be changed by pressing in a stop pin on the clamp body.

For optical analysis applications.

Designed specifically for clamping of parts during photometric measurement. Uniform matt black surface prevents reflection,

enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁	F ₂	h ₁	h ₂	h ₃	h ₄	I_1	l ₂	l ₃	I ₄	I ₅	Weight
41062.W0100	2	1	1.2	190	34	67	13.2	173.5	64	38.6	11	38	61
Order No.	l ₆	I ₇	I ₈		w_1	w_2	w_3	W_4	W	¹ 5	d_1	d_2	α
41062.W0100	26	6	13.	1	6.2	21	5	27	23-	-28	5.6	4.8	90°

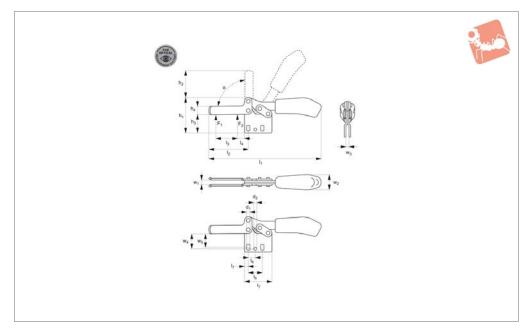


Horizontal Acting Toggle Clamps black - open arm - vertical base





41062.2



Material

Body: steel, matt black.

Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw

(with rubber pad).

Technical Notes

For optical analysis applications.

Tips

Designed specifically for clamping of parts

during photometric measurement. Uniform matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁	F ₂	h_1	h ₂	h ₃	h ₄	I_1	l ₂	l ₃	I ₄	I ₅	Weight
41062.W0110	3	1.8	2.5	65	86	34	15	206	73	34.5	16.5	50	320
Order No.	I ₆	I ₇	I ₈	w_1		W_2	w ₃	W_4	W ₅	5	d_1	d_2	α
41062.W0110	25.7	7	13	8		27	6	27	22,5-2	27,5	6.5	5.1	90°

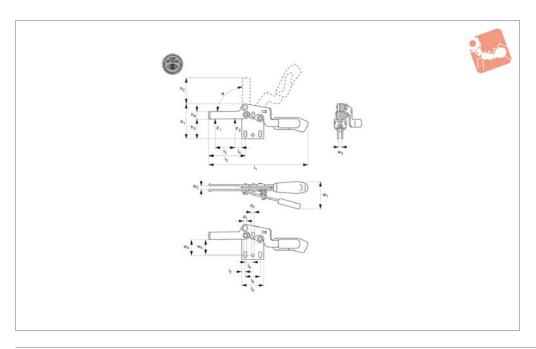




Horizontal Acting Toggle Clamps

black - open arm - vertical base - safety

Optical Measuring Toggle





41064.1

Material

Body: steel, matt black. Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw (with rubber pad).

Technical Notes

The safety lever holds the clamping arm in

both the clamped and open position. This prevents opening under vibration or accidental movement of the clamping arm during assembly/disassembly of the fixture.

For optical analysis applications.

Tinc

Designed specifically for clamping of parts during photometric measurement. Uniform

matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	F ₁ kN	F ₂ kN	h_1	h ₂	h ₃	h ₄	I_1	l ₂	l ₃	I ₄	I ₅	Weight
41064.W0100	2	1	1.2	61	67	34	13.2	173.5	64	38.6	11	38	230
Order No.	l ₆	I ₇	I ₈		w_1	w_2	w_3	W_4	w	' 5	d_1	d_2	α
41064.W0100	26	6	13.1	L	6.2	48	5	27	23-	-28	5.6	4.8	90°



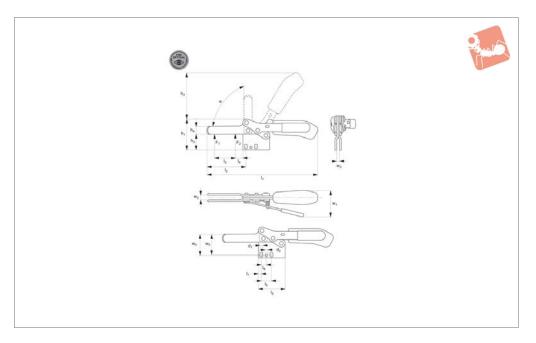
Horizontal Acting Toggle Clamps

black - open arm - vertical base - safety





41064.2



Material

Body: steel, matt black.

Bushes: case hardened and pre-lubricated. Ergonomic soft feel, oil-resistant handle with large grip area.

Supplied complete with clamping screw (with rubber pad).

Technical Notes

The safety lever holds the clamping arm in

both the clamped and open position. This prevents opening under vibration or accidental movement of the clamping arm during assembly/disassembly of the fixture.

For optical analysis applications.

Tinc

Designed specifically for clamping of parts during photometric measurement. Uniform

matt black surface prevents reflection, enabling easy "knocking-out" of the clamp during optical analysis of a component.

Order No.	Size	${\sf F_1} \atop {\sf kN}$	F ₂ kN	h_1	h ₂	h ₃	h ₄	I_1	l ₂	l ₃	I_4	I ₅	Weight
41064.W0110	3	1.8	2.5	65	86	34	15	206	73	34.5	16.5	50	350
Order No.	I ₆	I ₇	I ₈	w_1		w ₂	w ₃	W_4	W	5	d_1	d_2	α
41064.W0110	25.7	7	13	8		46.5	6	27	22,5-2	27,5	6.5	5.1	90°

